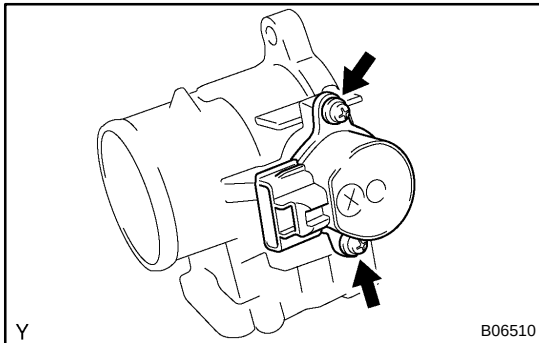


REPLACEMENT

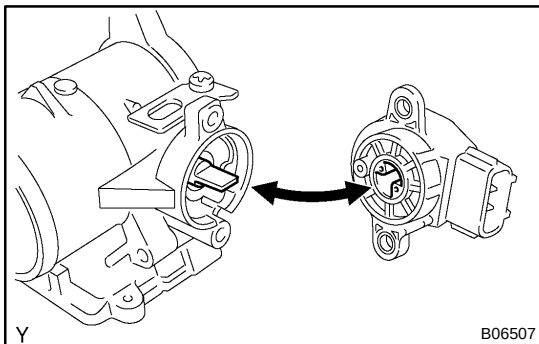
NOTICE:

- Do not give a shock to the throttle position sensor.
- Do not disassemble or adjust the throttle opener.

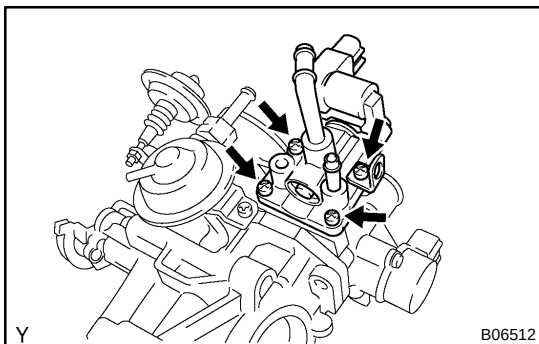


1. REPLACE THROTTLE POSITION SENSOR

- (a) Remove the 2 screws and throttle position sensor.

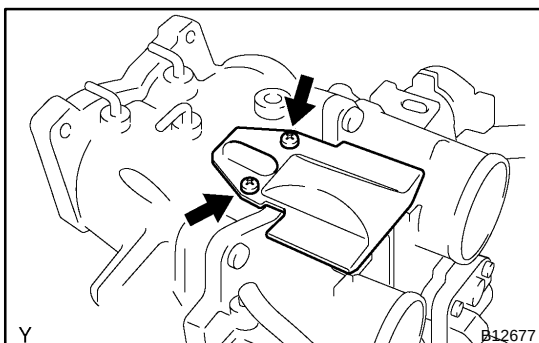


- (b) Reinstall a new throttle position sensor.
- (1) Check that the throttle valve is fully close.
 - (2) Insert the sensor to the throttle body with it turned counterclockwise by 30° to 60° against the fully-close valve position.
 - (3) By turning the sensor clockwise, tighten the 2 screws.



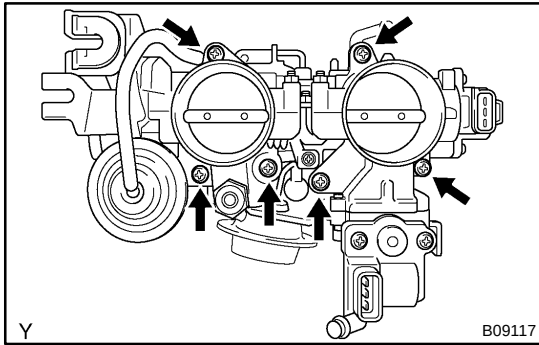
2. REPLACE IAC VALVE

- (a) Remove the 4 screws, bracket, IAC valve and gasket.
- (b) Place a new gasket on the No.1 throttle body.
- (c) Reinstall a new IAC valve with the 4 screws and bracket.

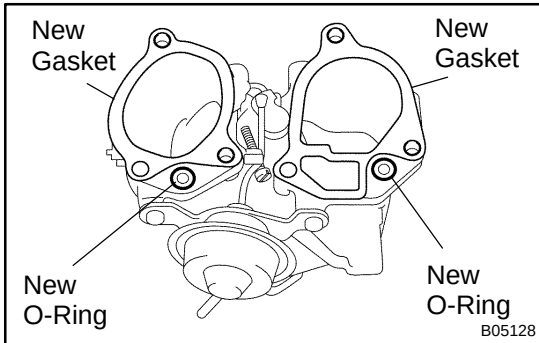


3. REPLACE THROTTLE BODIES

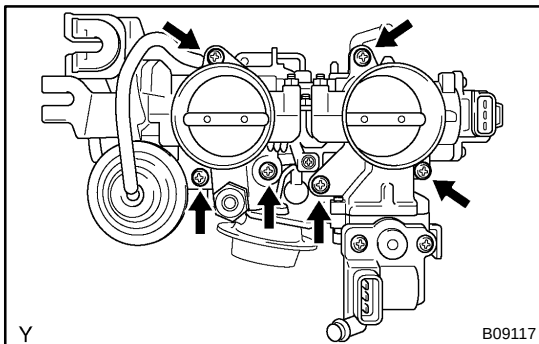
- (a) Remove the 2 screws and protector.



- (b) Remove the 6 screws, No.1 throttle body, No.2 throttle body and 2 gaskets from the No.1 intake air control valve.



- (c) Place 2 new gaskets and 2 new O-rings as shown in the illustration.



- (d) Reinstall a new No.1 throttle body and No.2 throttle body with the 6 screws.

Torque: 6.9 N·m (70 kgf·cm, 61 in·lbf)